

**07410 ROOF & WALL PANELS  
 FIBERGLASS REINFORCED PLASTIC (FRP) PANEL SPECIFICATION  
 ACRYLOY / CR-ACRYLOY '30' SERIES**

**PART 1 GENERAL**

**1.01 Description of Work**

This specification covers roof and/or wall units and associated flashing trim as indicated on the drawings; including but not necessarily limited to:

- A. Fiberglass Reinforced Plastic (FRP) Wall &/or Roof Panels
- B. FRP flashing / trim
- C. Fasteners required for FRP panels and flashing trim
- D. Sealants and closures required for complete installation as indicated on drawings
- E, F, G. FRP Louvers, Ventilators, Gutters / Downspouts (if applicable)

**1.02 Quality Assurance**

- A. Products of Resolite, a Stabilit America Co., 285 Industrial Drive, Moscow, TN 38057, Ph: 888-737-6548 establish the required level of quality.
- B. Manufacturer of FRP panels shall be ISO 9002 certified.

**1.03 Product Substitutions**

- A. Any substitution must meet the minimum quality and performance standards specified.
- B. Applications for substitution must include technical information including full scale test data, samples and any other information required for evaluation.

**1.04 Performance Testing**

- A. Wall and/or roof panels shall meet the Performance Criteria described below for the spans indicated on the drawings. Structural performance shall be determined by full scale test method ASTM E72 and shall be in compliance with Standard Specification for Glass-Fiber-Reinforced Polyester Plastic Panels ASTM D 3841.

<b>LOADS</b>	<b>ROOFING</b>	<b>SIDING</b>
Positive Wind (psf)		
Negative Wind (psf)		
Live Load (psf)		
<b>ALLOWABLE DEFLECTIONS L/D</b>	45 max.	20 max.
<b>FACTORS OF SAFETY</b>		
Wind Loads (positive & negative)	1.88	1.88
Live Loads	2.50	N/A
Fastener Pullover	1.88	1.88

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**PART 2 PRODUCT**

**2.01 Material**

- A. Roofing and siding panels shall be manufactured by Resolite and conform to the following specification:
1. Translucent or opaque fiberglass reinforced plastic wall and/or roof panels shall be type \_\_\_\_\_ (1230 thru 830) corrosion resistant non-fire retardant Resolite Acryloy (translucent) or CR-Acryloy (opaque) as manufactured by Resolite, a Stabilit America Co., 285 Industrial Drive, Moscow, TN 38057, [www.resolite.com](http://www.resolite.com)
  2. Glass reinforcement shall be composed of chopped strand glass and shall be approximately 30% by weight. C/W barrier is optional.
  3. Resin shall be high quality light stabilized polyester modified with acrylic monomer.
  4. Finish shall be embossed exterior / smooth interior.
  5. Panel weight shall be nominal \_\_\_\_\_ (12 oz/sf - type 1230 thru 8 oz/sf - type 830) per square foot.
  6. Color shall be No. \_\_\_\_\_.
  7. Profile shall be \_\_\_\_\_.
- B. FRP flashing / trim shall be manufactured by Resolite and conform to the following:
1. Profile, dimensions and thickness shall be sufficient to provide for a complete panel installation as shown on the design drawings. NOTE: Do not walk or stand on FRP flashing; they are not designed to resist foot traffic.
  2. Finish shall be embossed exterior / embossed interior.
  3. Color shall be No. \_\_\_\_\_.
- C. Fasteners shall be stainless steel Type 300 series installed per the design drawings and Resolite Technical Data Guide to comply with the maximum load and span requirements. #14 fasteners shall be used to attach panels to supports and SB2 grommet type fasteners shall be used to secure panel side-lap and flashing / trim.
- D. Sealants and closures shall be installed where shown on design drawings. Sealants shall be 1/8" thick x 3/8" wide non-shrinking non-hardening butyl tape (for opaque panels) and clear silicone (for translucent panels). Closures shall be made of an inert foam material (EDPM, EPT, Polyethylene, etc.) of profile to match wall / roof panel and capable of resisting UV rays as well as atmospheric and corrosive conditions which may be present.
- E, F, G. FRP Louvers, Ventilators, Gutters / Downspouts (if applicable).

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PART 3 EXECUTION

**3.01 Storage and Handling**

- A. Keep panels covered and protected until used. To prevent permanent clouding or internal fiberbloom caused by trapped moisture, the panels must be stored on edge so moisture can drain off DO NOT STORE FLAT. Store UP and OFF the ground and allow for proper ventilation. When possible, store under roof.
- B. Care shall be used when handling FRP panels to keep them free from scratches, abrasions, cracked edges, impact, etc. A spreader bar shall be used when lifting Resolite panels. Do not use wire slings without fully protecting the materials from damage.

**3.02 Inspection**

- A. Examine alignment of structural steel and related supports prior to installation and do not proceed until the defects are corrected by the responsible contractor.

**3.03 Installation**

- A. Panels shall be installed plumb and true in proper alignment and relation to the structural framing.
- B. Install FRP panels, fasteners, trim and related sealants in accordance with approved shop drawings and/or manufacturing standards.

----- END OF SPECIFICATION -----